

# ***THE BLUES***

Garment Manufacturer

# *Portfolio* ✨

*Where ideas turn into complete garment solutions.*



[www.theblues.com.vn](http://www.theblues.com.vn)



## About us

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With over 20 years of experience in the fashion industry, THE BLUES has established itself as a trusted manufacturer specializing in *premium denim and high-quality apparel*, offering comprehensive production solutions to global fashion brands.

## Production Capacity

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- Monthly Capacity: 1,000,000 pcs/ month
- Production Lines: 100 lines
- Workforce: 5000 skilled employees

# TYPES OF WASH

## ACID WASH

**Acid washing** creates a mottled effect by using chlorine bleach to strip indigo dye, resulting in high-contrast, snow-wash jeans.



## LASER WASH

**Laser washing** uses lasers to remove indigo dye, creating precise fading and whiskering effects in a sustainable, water-free process.



## ENZYMES WASH

Biological **enzymes** create a natural fade in denim with an eco-friendly process, delivering a soft finish while preserving fabric quality.



## BLEACH WASH

**Bleach wash** gently fades denim color, creating a lighter, uniform washed look without the high-contrast effect of acid wash.



## MONKEY WASH

**Monkey wash** mimics natural denim aging using chemicals and scrubbing with stones or rubber balls for a rugged, distressed look.



## RINSE WASH

**Rinse wash** uses water and softeners to remove excess dye, creating a clean, uniform look while making denim more comfortable.



## SAND WASH

**Sand wash** sprays sand onto denim to create friction, delivering a soft, faded finish with a light vintage feel.



## STONE WASH

**Stone wash** denim is processed with pumice stones to create a naturally aged look, softening the fabric and delivering a worn-in, vintage aesthetic.



# COLORS IN DENIM WASHING



## Light Wash Denim:

- Washing Process: Multiple washes or bleaching.
- Color: Soft, Pale blue or near white
- Texture: Lightweight, soft
- Style: Casual, laid-back
- Best For: Summer outfits, streetwear, and vintage-inspired looks.



## Medium Wash Denim:

- Washing Process: Moderate washing, balanced fading.
- Color: Medium blue.
- Texture: Medium weight, versatile.
- Style: Versatile, timeless.
- Best For: Everyday wear, office casual, and versatile styling.



## Dark Wash Denim:

- Washing Process: Minimal or no washing, light rinsing.
- Color: Deep blue or near black.
- Texture: Thick, durable.
- Style: Classic, elegant.
- Best For: Business casual, evening wear, and autumn and winter seasons.



# DENIM JEAN



Our denim jeans combine trendy fits, premium fabrics, and innovative washing techniques to meet the demands of modern fashion markets. ✨



Skinny ✨



Straight ✨



Bootcut ✨



Flares ✨



Wide leg ✨



Relaxed ✨

# OUR COLLECTION ✨

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# WANNABETTABUTT?



# OUR COLLECTION

✦ *denim on denim*



# OUR COLLECTION

✦ *denim on white*



# OUR COLLECTION

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# OUR COLLECTION



# OUR ✨ COLLECTION



# ✦ OUR COLLECTION



# OUR COLLECTION



# OUR COLLECTION



# OUR COLLECTION *FOR KIDS*



# OUR COLLECTION *FOR KIDS*



# OUR COLLECTION



# FOR ✨ KIDS



# DENIM SKIRT & SHORT

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A versatile range of denim skirts and shorts featuring modern designs, premium fabrics, and trend-driven washes.

# ★ OUR COLLECTION

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# OUR ✨ COLLECTION

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# ★ OUR COLLECTION

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# OUR COLLECTION

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# OUR COLLECTION





Denim shorts designed for



# COLLECTION

comfort and everyday wear.



# DENIM JUMPSUIT & DRESS



**OUR**

**COLLECTION**



All-Day Denim  
All-In-One.



# OUR COLLECTION



# OUR COLLECTION



# DENIM JACKET ✨



Classic Styles ✨

Durable Denim ✨

Versatile Designs ✨

# OUR COLLECTION



# OUR COLLECTION ✨



# OUR COLLECTION



# GARMENT

# *DYE*



Garment dyed products featuring unique color effects and soft hand feel, delivering a vintage and premium look.



# OUR COLLECTION



# OUR COLLECTION ✨





A modern woven collection defined by clean cuts, refined finishes, and everyday wearability.

Everyday Essentials



Smart Casual Wear



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***PRODUCT.***



# OUR ✨ COLLECTION

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# OUR COLLECTION

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# OUR COLLECTION

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# KNITWEAR



Our knitwear collection focuses on comfort and flexibility, featuring soft textures and relaxed silhouettes for everyday wear.



Stretch Comfort ✨

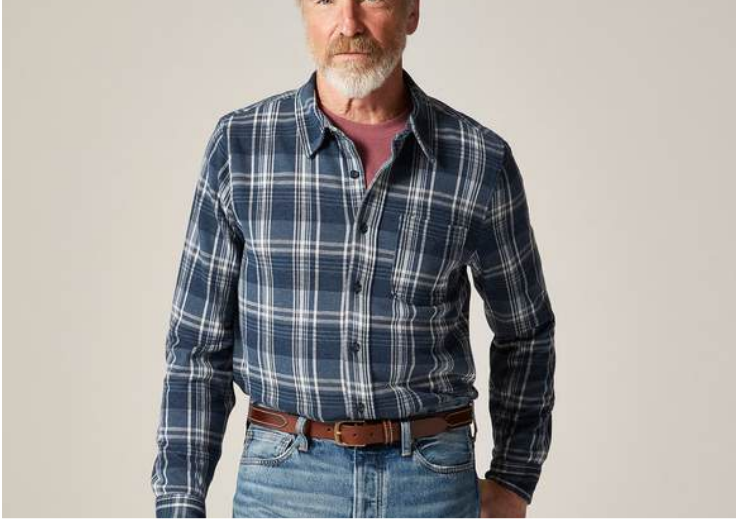
Soft Touch ✨

Relaxed Fit ✨

Easy Movement ✨

# OUR COLLECTION

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# OUR COLLECTION

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# ADVANCED

# TECHNIQUES



- ✦ Laser machines for precision distressing and customization
- ✦ Ozone systems for eco-friendly bleaching and decolorization
- ✦ E-Flow (nano-bubble technology) for chemical-saving dye and wash applications

# FACTORY REVIEW







**THE BLUES**

*Contact us!*



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# ***THE BLUES***

